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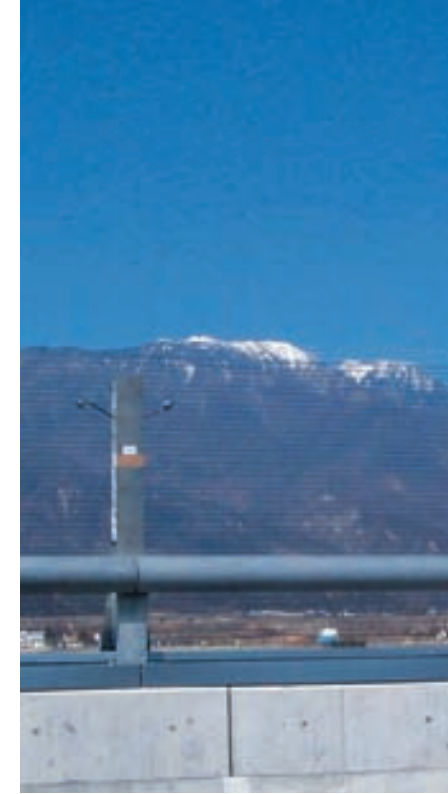
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# PLEXIGLAS SOUNDSTOP®

Transparent Noise Barriers



### PLEXIGLAS SOUNDSTOP® GS CC

With additional integrated sliver retention according to EN 1793, EN 1794 ZTV-Lsw 06, Section 3.4.2. No further restraint systems are required.

### Transparent Noise Barriers

- highly transparent and crystal-clear
- extremely resistant to weathering and aging
- easy to form and fabricate
- lightweight
- meet the requirements of ZTV-Lsw 06, EN 1793 and EN 1794
- with 10-year guarantee (according to guarantee conditions)
- can be recycled and returned to us
- available in clear and seven transparent colors

### Service – we offer you:

- cut-to-size sheets
- surface-treated sheets (e.g. matte stripes, coatings)
- sheets with line-bent edges and thermoformed elements
- technical support



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Evonik. Power to create.

# PLEXIGLAS SOUNDSTOP®

Transparent Noise Barriers



PLEXIGLAS SOUNDSTOP® GS CC  
Tsuruoka, Japan

PLEXIGLAS SOUNDSTOP® XT  
Monte Barro tunnel entrance  
Lecco, Italy

PLEXIGLAS SOUNDSTOP® GS CC  
Baraki, Japan

PLEXIGLAS SOUNDSTOP® XT  
High-speed train section  
Rome-Naples, Italy

Photo left:  
PLEXIGLAS SOUNDSTOP® GS  
Railroad section Frankfurt – Mannheim,  
Germany

Photo right:  
PLEXIGLAS SOUNDSTOP® XT  
Velperbroek highway A12  
Netherlands

## PLEXIGLAS SOUNDSTOP® GS CC-Thread Specification

PLEXIGLAS SOUNDSTOP® GS CC is the only material approved for use along bridges without additional restraint systems according to EN 1794 Parts 1 and 2. The threads incorporated into the sheets prevent slivers from falling onto the road surface, e.g. in the event of damage during a road accident.

## Standards and Directives

The legal regulations that apply to transparent noise barriers are ZTV-Lsw 06 in Germany (additional technical regulations and directives for the construction of noise barriers along roads), issued by the German Ministry of Transportation, and European standards EN 1793 Parts 1 to 3 and EN 1794 Parts 1 and 2, entitled "Road traffic noise reducing devices."

## 10-Year Guarantee

PLEXIGLAS SOUNDSTOP® meets the requirements of ZTV-Lsw 06, EN 1793 and EN 1794.

## Loadbearing Capacity

The loadbearing capacity of the sheets is determined via the elastic modulus, measured according to ISO 527.

## Stability

This is proved by the tensile strength of the sheets, measured according to ISO 527.

## Light Transmission

PLEXIGLAS SOUNDSTOP® retains its high light transmission for many years. This is proved by measurement according to DIN 5036 Part 3 Illuminant C.

## Sliver Retention

The sliver retention of PLEXIGLAS SOUNDSTOP® GS CC is described and tested by an impact test to EN 1794-2 Appendix B.

Product Type	Thickness in mm	Size in mm	Miscellaneous
PLEXIGLAS SOUNDSTOP® XT	15 · 20 · 25	2,000 up to 6,000	Various thicknesses, lengths of more than 6,000 mm, width 2,050 mm on request
PLEXIGLAS SOUNDSTOP® GS	15 · 20 · 25	2,500 x 2,000 3,000 x 2,000 4,200 x 2,000 5,000 x 2,000	5,000 x 2,300 3,300 x 2,500 on request
PLEXIGLAS SOUNDSTOP® GS CC	15 · 20 · 25	2,500 x 2,000 3,000 x 2,000 4,200 x 2,000 5,000 x 2,000	With sliver-retaining black polyamide threads, embedded horizontally or vertically. Clear threads available on request  5,000 x 2,300 3,300 x 2,500 on request

Properties	PLEXIGLAS SOUNDSTOP® XT	PLEXIGLAS SOUNDSTOP® GS, GS CC	Test Method	
<b>Tensile strength</b>	min. 70 MPa	min. 70 MPa	ISO 527-2/1B/5	
<b>Elongation at break</b>	5 %	5 %	ISO 527-2/1B/5	
<b>Flexural strength</b>	min. 98 MPa	min. 98 MPa	ISO 178	
<b>Elastic modulus</b>	min. 3300 MPa	min. 3300 MPa	ISO 527-2/1B/5	
<b>Density</b>	1.19 g/cm <sup>3</sup>	1.19 g/cm <sup>3</sup>	ISO 1183	
<b>Coefficient of linear thermal expansion 0 to 50° C</b>	70 · 10 <sup>-6</sup> 1/K	70 · 10 <sup>-6</sup> 1/K	DIN 53752-A	
<b>Max. service temperature</b>	70 °C	70 °C	—	
<b>Vicat softening temperature</b>	102 °C	110 °C	ISO 306/B50	
<b>Light transmission of crystal-clear sheets</b>	min. 90 %	min. 90 %	DIN 5036	
<b>Weighted sound reduction index</b>				
<b>DL<sub>R</sub></b>	<b>15 mm</b>	30 dB	30 dB	EN 1793-2 / ZTV– Lsw 06
	<b>20 mm</b>	32 dB	32 dB	EN 1793-2 / ZTV– Lsw 06
	<b>25 mm</b>	33 dB	33 dB	EN 1793-2 / ZTV– Lsw 06